## **DPX - 1 TAPE**

THERMOPLASTIC HOT- MELT ADHESIVE				
🗹 RoHS/RoHS2 Compliant 🗹 Lead-Free 🗹 Halogen-Free				
TYPICAL FEATURES				
<ol> <li>Sumitomo Electric DPX-1 Tape is a polyamide type hot-melt adhesive compatible with Sumitube® polyolefin and dual-wall heat- shrinkable tubings.</li> <li>DPX-1 Tape develops good adhesion to polyolefin, PVC, EVA, copper and aluminum. It is not recommended for use with Kynar or other fluoroplastic substrates.</li> </ol>		<ul> <li>3) DPX-1 Tape is intended for use when extra adhesive may be needed for a heat shrinkable tubing application. Examples include areas between wires in larger bundles and on the ends of larger diameter heat-shrink products that may not be available with pre-coated adhesive.</li> <li>4) The operating temperature range is -55<sup>o</sup> C to +110<sup>o</sup> C.</li> </ul>		
STANDARD SIZE				
WIDTH	THICKNESS		LENGTH	
mm ( in. )	mm ( in. )		m ( ft. )	
50 (1.97)	0.3 (0.012)		200 (656)	
Standard Colors: Transparent ( pale amber )				
Standard Package: Spooled, with release paper backing.				
How to Order: (Type of m	How to Order: (Type of material)		(Packaging)	
Example: DPX	le: DPX - 1 50		SPL	

## **DPX - 1 SPECIFICATION VALUES**

PROPERTY	TEST METHOD	REQUIREMENTS
Specific gravity	ASTM D 792	0.97 ± 0.05
Elongation (%)	ASTM D 638	350 min.
Softening point ( <sup>O</sup> C )	ASTM E 28	100 ± 10
Water absorption (%) 23 <sup>0</sup> C, 24 hrs.	ASTM D 570	0.5 max.

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